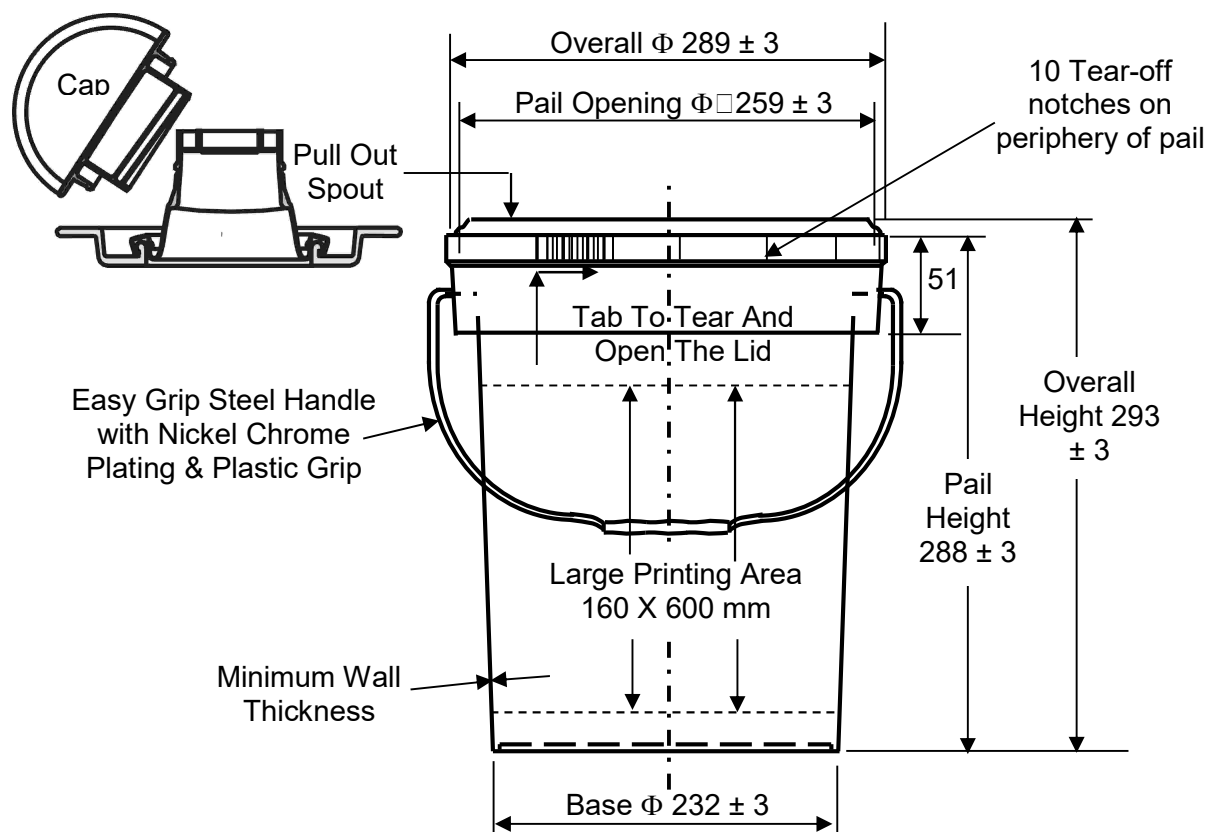
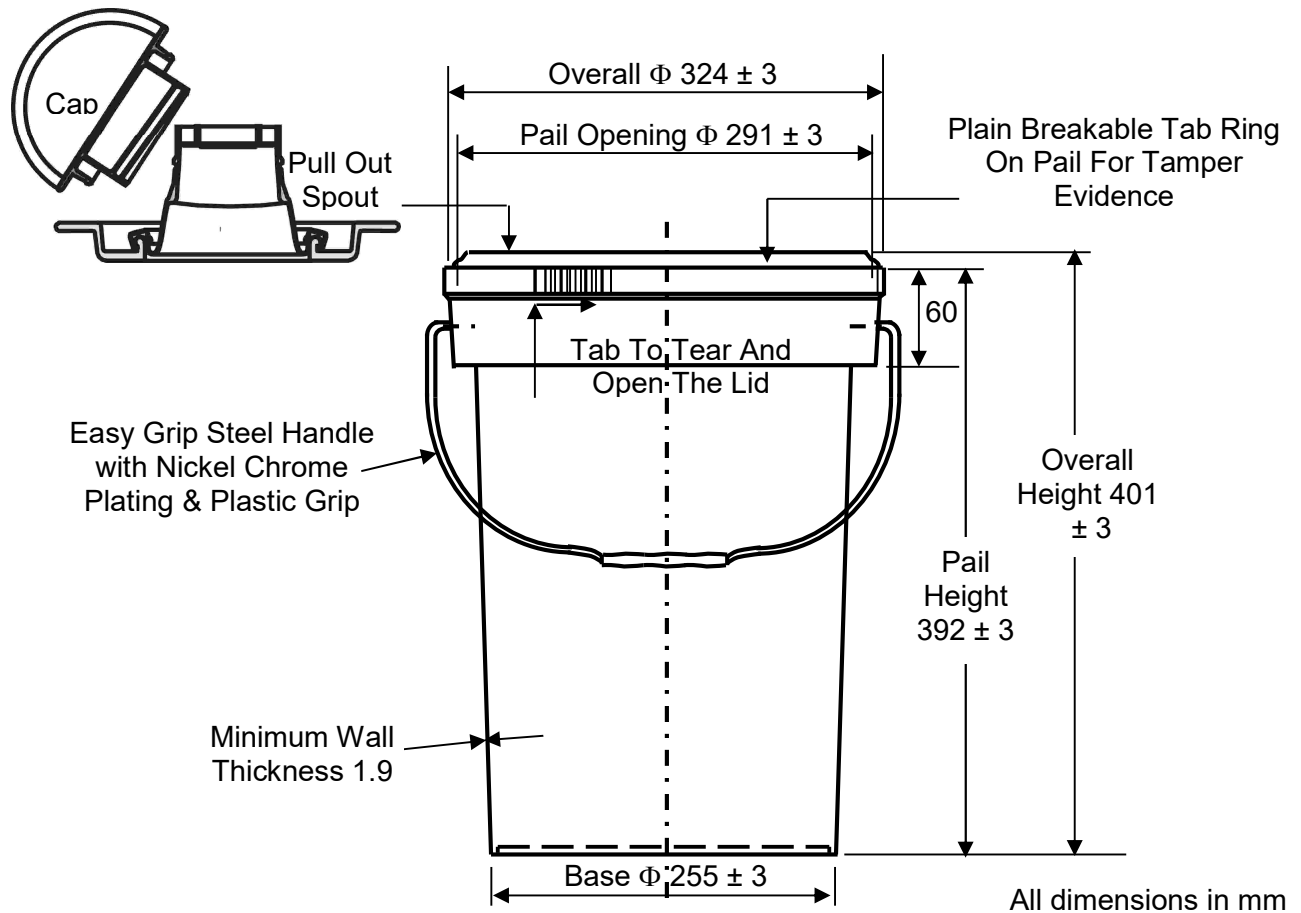


**Product Specification - Smart Pack ConiPail 10 Ltr- With Spout**

All dimensions in mm

Sr#	Parameter		Specification
1	Capacity	Nominal	10 Ltr Minimum
		Overflow	12.5 Ltr Minimum
2	Material		PPCP
3	Weight		Pail – 560 $\pm$ 20, Handle- 45 $\pm$ 5, Lid with spout- 215 $\pm$ 15, Total – 820 $\pm$ 25 gm
4	Tamper Evidence		Pail - 10 tear-off notches on the pail tab ring. Spout- Breakaway tab ring and inner seal.
5	Vibration Test		No leaks after 60 minutes at 240 Strokes/ Minute
6	Drop Test (Passes one drop each as given)		(a) Dropped once on base, side, vertically on top – 1.2 meter height (b) Dropped once on angular on top at 45°: - 1.0 meter height
7	Stack Test (Static Load)		1+ 4 High- filled with water for 28 days at 28° C.

**Product Specification : 20Ltr. SP 1 : Smart Pack Conipail (PPCP Material)**

Sr#	Parameter		Specification
1	Capacity	Nominal	20 Ltr
		Overflow	22.0 Ltr Minimum
2	Material		PPCP Exxon Mobil 7032 E3
3	Weight		Pail – 1080 $\pm$ 20, Handle- 55 $\pm$ 5, Lid -300 $\pm$ 15, Spout=35 $\pm$ 2 Total – 1470 $\pm$ 25 gm
4	Tamper Evidence		Pail – Plain the tab ring (without notches) which can break. Spout- Breakaway tab ring and inner seal
5	Drop Test (Passes one drop each as given)		Drop Height 1.2 m - (a) Vertically on base (b) Angular on base (c) Horizontally on belly. Drop Height 0.8 m - (a) Angular on top
6	Vibration Test		Passes 180 strokes/ minute of 25 mm amplitude for 30 minutes without any leakage.
7	Stack Test (Static Load)		1+4 High- filled with water for 28 days at 28° C.